

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (Canceled).

Claim 2 (Canceled).

Claim 3 (Currently Amended): A business form in accordance with claim 19 2, wherein indicia is printed on the first and second sides of the base layer.

Claim 4 (Original): A business form in accordance with claim 3, wherein indicia is printed on the first and second sides of the card.

Claim 5 (Original): A business form in accordance with claim 4, wherein unprinted space capable of receiving printed indicia is provided on the first side of the card.

Claim 6 (Currently Amended): A business form in accordance with claim 19 2, wherein the base layer is rectangular, having a predetermined length and width, and the liner layer extends generally along the entirety of at least one of the predetermined length and width of the base layer.

Claim 7 (Currently Amended): A business form in accordance with claim 19 2, wherein the cut-out is semi-arcuate in shape and the periphery of the card is generally rectangular.

Claim 8 (Canceled).

Claim 9 (Original): A business form in accordance with claim 20 8, wherein the cover layer is at least partially transparent.

Claim 10-12 (Canceled).

Claim 13 (Currently Amended): A method of producing a business form in accordance with claim 24 42, including printing indicia on the first and second sides the card.

Claim 14 (Original): A method of producing a business form in accordance with claim 13, including providing unprinted space on the first side of the card adapted to receiving printed indicia.

Claim 15 (Currently Amended): A method of producing a business form in accordance with claim 24 42, wherein the base layer has a predetermined length and width, and including extending the liner layer generally along the entirety of at least one of the predetermined length and width of the base layer.

Claim 16 (Currently Amended): A method of producing a business form in accordance with claim 24 42, wherein the cut-out is partially arcuate in shape and the periphery of the card is generally rectangular.

Claim 17 (Canceled).

Claim 18 (Currently Amended): A method of producing a business form in accordance with claim 25 47, wherein the cover layer is at least partially transparent.

Claim 19 (Currently Amended): A business form ~~in accordance with claim 2,~~  
~~wherein~~ having a removable integrated card, the business form comprising:  
a base layer comprising cardstock material and having a printable first side  
and an opposing printable second side;

a liner layer comprising a transparent film and having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers, the die cuts extending substantially through all layers of the form;

a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form; and

a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form.

Claim 20 (Currently Amended): A business form ~~in accordance with claim 8,~~  
~~wherein~~ having a removable integrated card, the business form comprising:

a base layer having a printable first side and an opposing printable second side;

a liner layer having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers, at least some of the die cuts extending substantially through all layers of the business form;

a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form;

a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form; and

a cover layer adhesively attached to at least a portion of the first side of the base layer.

Claim 21 (Currently Amended): A business form ~~in accordance with claim 8,~~  
~~wherein~~ having a removable integrated card, the business form comprising:

a base layer having a printable first side and an opposing printable second side;

a liner layer having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers, the business form ~~has~~ having only the base layer, the liner layer and the cover layer;

a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form;

a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form; and

a cover layer adhesively attached to at least a portion of the first side of the base layer.

Claim 22 (Previously Presented): A business form in accordance with claim 21, wherein the die cuts extend through the base, liner and cover layers.

Claim 23 (Currently Amended): A method of producing a business form ~~in accordance with claim 11, wherein~~ having a removable integrated card, the method comprising:

providing a base layer comprising cardstock material having a first side and an opposing second side;

adhesively securing a first side of a liner layer comprising a transparent film to at least a portion of the second side of the base layer;

forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in

~~the form against unintentional removal from the form, the step of forming a plurality of spaced die cuts includes the step of forming the die cuts~~ extending substantially through all layers of the form; and

positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form.

Claim 24 (Currently Amended): A method of producing a business form in accordance with claim 12, wherein having a removable integrated card, the method comprising:

providing a base layer having a first side and an opposing second side;

adhesively securing a first side of a liner layer to at least a portion of the second side of the base layer;

forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form, the step of forming a plurality of spaced die cuts includes the step of forming the die cuts extending substantially through all layers of the form;

positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form; and

printing indicia on the first and second sides of the base layer.

Claim 25 (Currently Amended): A method of producing a business form in accordance with claim 17, wherein having a removable integrated card, the method comprising:

providing a base layer having a first side and an opposing second side;

adhesively securing a first side of a liner layer to at least a portion of the second side of the base layer;

forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and

connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form, the step of forming a plurality of spaced die cuts includes the step of forming the die cuts extending substantially through all layers of the form;

positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form; and

adhesively attaching a cover layer to at least a portion of the first side of the base layer.